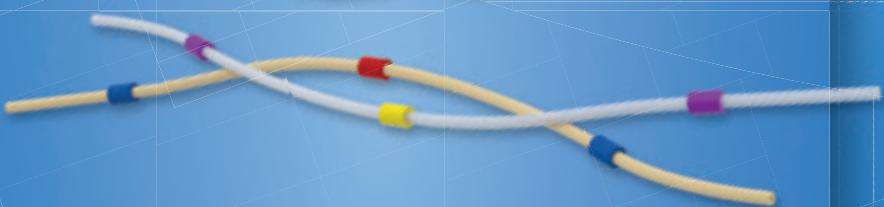


E J Biomed

An Eldon James Company

# SINGLE-USE ASSEMBLIES





# Eldon James

Eldon James Corporation is an innovative, world class manufacturer and global supplier of proprietary and customized tubing and connection solutions. Over the last 32 years Eldon James has become a leading manufacturer of quality plastic tubing and connectors for multiple industries including biomedical, life sciences, food and beverage, automotive and general purpose. All tubing and connectors are 100% PVC-free and BPA-free. Our quality certifications include ISO 9001:2015 and ISO 13485:2016 and offers Class 7 cleanroom manufacturing.

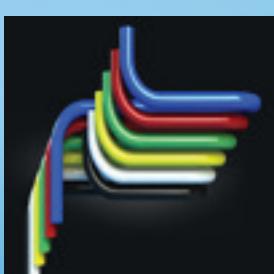
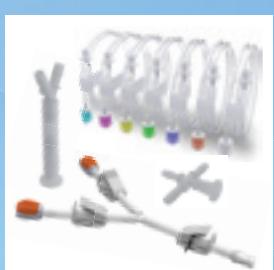
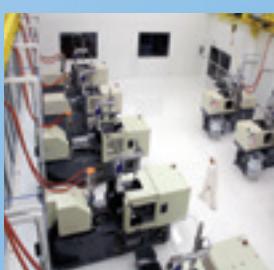
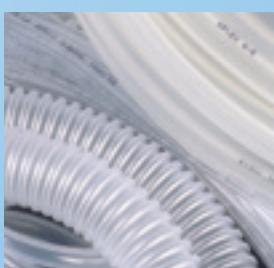
Eldon James barbed fittings feature a superior single barb technology proven to be more reliable in pressure and pull off tests. The barb's surface is smooth and glass-like because the molded-in parting line stops at the base of the barb, allowing for an excellent seal.

Eldon James has developed proprietary lines of tubing that have proven to be excellent alternatives to PVC and silicone.



# ABOUT US

## CAPABILITIES



We employ the best and brightest people empowered with state-of-the-art equipment, tools and processes resulting in world class products sought after by a global market.

We embrace our values to provide customers with exceptional service and products. We are committed to continuously learning, using, and improving strategies to enable global competitiveness. We are dedicated to supporting community improvement, education, and environmental stewardship.

### PRODUCTS AND SERVICES

#### **Injection Molding**

Founded in 1987, the Eldon James Corporation began in injection molded plastic connectors. Our investment in the best molding equipment and tooling allows us to manufacture to tight tolerances for millions of parts that are produced monthly. With over 6,000 parts, Eldon James manufactures a wide variety of materials and enjoys selling to a diverse range of industries.

#### **Extrusion**

With 26 standard constructions of tubing that are 100% PVC-free, Eldon James' 5 extrusion lines are unique in our industry. Our multiple extrusion lines are capable of producing tubing from Microbore® sizes up to 1". Tubing manufacturing capabilities also include co-extrusion, multi-lumen tubing, tube striping and other custom applications.

#### **Assemblies**

We are your single source manufacturer for connectors, tubing, quick disconnects and assemblies. Validation of one source can save time and money. All assemblies are manufactured and assembled in the USA. Engineering and innovation have led to the development of single barb fittings. These revolutionary fittings require NO ADHESIVES in certain assembly configurations when used with EJ BioMed tubing made from Thermoplastic and Polyolefin Elastomers.

#### **Partnership Engineering & Thermoformed Tubing**

Partnership and contract engineering are specialties that Eldon James offers for custom tubing and connector applications. CAD modeling and 3D printing have opened up opportunities to co-develop new innovations with our partners. From custom connectors to specialty tubing designs and materials, our development and engineering capabilities are a distinct advantage for our customers.



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**SeriesLock™**  
CHANGING THE WAY YOU CONNECT

Patents Pending

# ASSEMBLY TYPES

**EJ BioMed offers three types of assembly options.**

## LASER CLAMP® WELDING TECHNOLOGY, LASERWELD™ PRODUCTS

The LASER CLAMP technology offers greater flexibility in the assembly and eliminates adhesives and snagging clamps. LASERWELD products are two parts fused together using the LASER CLAMP technology creating a new custom configuration.

## OETIKER CLAMP

This connection method is very flexible and allows the use of all the EJ BioMed tubing. All assemblies are clamped with an OETIKER series 154 single ear, stainless steel clamp with insert.

## LUER BARB-TO-TUBE - NO ADHESIVES

Our single-barb connector design and coordinating tubing eliminates the need for clamps or adhesives in luer assemblies. The single-barbed luer fittings meet or exceed the requirements established for bonded (glue-in) fittings.





## Revolutionary LASER CLAMP® Welding Technology and LASERWELD™ Products

EJ BioMed is revolutionizing the assembly process with its patent pending LaserWeld™ and LASER CLAMP® welding technology. Our single-barb connector design and coordinating tubing eliminates the need for clamps or adhesives by laser clamping the tube to the fitting. LaserWeld welding technology is the welding of two existing polypropylene fittings together to create a new custom fitting. EJ BioMed delivers environmentally friendly alternatives to PVC tubing, fittings and assemblies.

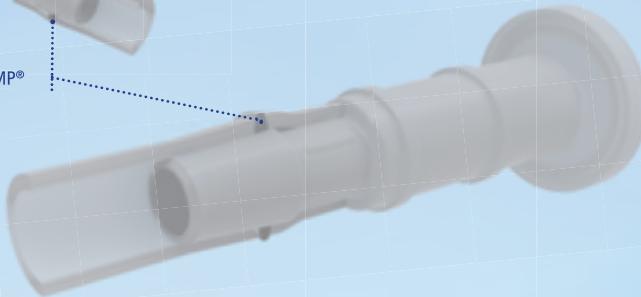
Available with Flexelene™ 135C and Polypropylene fittings.



### Laser Clamp

- Lower joining cost
- No Particulate means less contamination
- Snag-free clamping with smooth weld beads
- Less part stress
- Precision weld joints for small sensitive parts
- Can join 3D complex shapes

Patent Pending LASER CLAMP®  
Welding Technology\*



### LaserWeld Product

- Short run custom fittings
- Faster to market custom fittings with minimal setup costs
- Can join 3D complex shapes
- Precision weld joints for small sensitive parts

# REGULATORY COMPLIANCE

Eldon James assemblies, tubing, connectors and quick disconnect fittings are PVC-free, DEHP/BPA-free, are manufactured according to GMP and meet USP Class VI requirements.

## ISO 13485:2016 Certification

ISO 13485 is the harmonization of the Medical Device regulatory requirement for Quality Management Systems and is almost a prerequisite for organizations involved in the Medical Device Industry.

## ISO 9001:2015 Certification

ISO 9001 is a Quality Management System that helps an organization achieve consistent results while continually improving its processes. This QMS is also designed to help meet statutory and regulatory requirements while meeting the needs of its customers.

## Cleanroom Capabilities

Eldon James proudly operates a 15,000 ft<sup>2</sup> Class 7 (10,000) certified cleanroom where our "-qc" products are manufactured and packaged all within the confines of the cleanroom to deliver clean product to our customers.

## REACH

A listing of substances of very high concern (SVHC) governed by the European Chemicals Agency (ECHA). Eldon James takes pride in only using clean resins and all our resins are free from any of the REACH listed substances.

## Regulation of Hazardous Substances (RoHS)

RoHS is defined as Restriction of Hazardous Substances in the use of electrical and electronic equipment and stands as directive 2002/95/EC. It restricts the use of 6 substances

with concentrations less than 0.1% or 100ppm, they are; Lead, Mercury, Cadmium, Hexavalent Chromium, Polybrominated Biphenyls, and Polybrominated Diphenyl Ether

As of July 22, 2019 four phthalates will be restricted which are; Bis(2-Ethylhexyl) Phthalate (DEHP), Benzyl Butyl Phthalate (BBP), Dibutyl Phthalate (DBP) and Diisobutyl Phthalate (DIBP)

Eldon James manufactures with clean resins that are considered RoHS 3 compliant and not contain any of the 4 phthalates.

## USP Class VI

The United States Pharmacopeia (USP) is a non-government organization who is concerned with the pharmaceutical and bio-technology industries who sets standards for quality, consistency, purity, and strength for plastics. The USP Class VI products must be made from ingredients with clear histories of biocompatibility that meet tight requirements for leachates. There are three USP Class VI in vivo tests that make up the classification of plastics. The Systemic Injection Test, the Intracutaneous Test and the Implantation Test. The medical devices organizations favor USP Class VI certified parts. Eldon James assemblies built with tubing, connectors and disconnects all meet the USP Class VI requirement.

## Phthalates

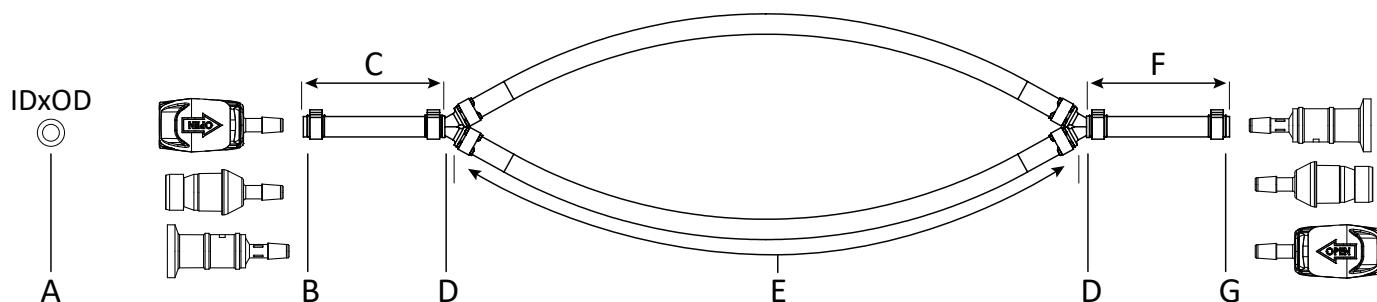
Phthalates are a group of chemicals used to soften and increase the flexibility of plastic and vinyl and are used in products such as lotions, soaps, perfumes, shampoos, nail polish, detergents, and food packaging etc. There are new studies being released weekly that state phthalates have negative impacts to human health and can damage lungs, liver, kidneys, and reproductive systems. The medical and pharma markets are moving away from products manufactured with phthalates. Eldon James does not and has not manufactured products with phthalates.

# YOKES ASSEMBLIES

## Yoke Assemblies - Clamped



Standard Clamp -  
OETIKER Series 154 Single Ear,  
Stainless Steel with Insert.



| A<br>ID Tubing Size  | B<br>Inlet Fitting  | C<br>Inlet Length<br>(Inches) | D<br>Y Connector Material | E<br>Take-Out Length<br>(Inches) | F<br>Outlet Length<br>(Inches) | G<br>Outlet Fitting   |
|--|---|-------------------------------|---------------------------|----------------------------------|--------------------------------|---|
| 1/8" - 3/16" - 1/4"<br>5/16" - 3/8" - 1/2"<br>5/8" - 3/4" - 1"                                 | SeriesLock Female<br>SeriesLock Male<br>1/8" - 3/16" - 1/4"<br>5/16" - 3/8" - 1/2"<br>5/8" - 3/4"<br>PP, NK |                               | PP, NK, NN                |                                  |                                | SeriesLock Female<br>SeriesLock Male<br>1/8" - 3/16" - 1/4"<br>5/16" - 3/8" - 1/2"<br>5/8" - 3/4"<br>PP, NK |
| EJ Prene (EJPS / EJP)<br>Flexelene 135C (FLXC)<br>Flexelene 121C (SFLXC)<br>(see tubing sizes) | Sanitary Flange to Barb<br>1/4" - 3/8" - 1/2" - 1"<br>PP, CVU, NK, PS, PC                                   |                               |                           |                                  |                                | Sanitary Flange to Barb<br>1/4" - 3/8" - 1/2" - 1"<br>PP, CVU, NK, PS, PC                                   |

### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC2-3                                  | SFLXC2-3                                 | EJPS2-3                            | EJP2-3                           | 1/8"   | 0.125 ± 0.005 | 3/16"  | 0.187 ± 0.005 | 1/32" |
| FLXC2-4                                  | SFLXC2-4                                 | EJPS2-4                            | EJP2-4                           | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FLXC3-4                                  | SFLXC3-4                                 | EJPS3-4                            | EJP3-4                           | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FLXC3-5                                  | SFLXC3-5                                 | EJPS3-5                            | EJP3-5                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FLXC3-6                                  | SFLXC3-6                                 | EJPS3-6                            | EJP3-6                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.375 ± 0.005 | 3/32" |
| FLXC4-6                                  | SFLXC4-6                                 | EJPS4-6                            | EJP4-6                           | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | SFLXC4-7                                 | EJPS4-7                            | EJP4-7                           | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | SFLXC4-8                                 | EJPS4-8                            | EJP4-8                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |

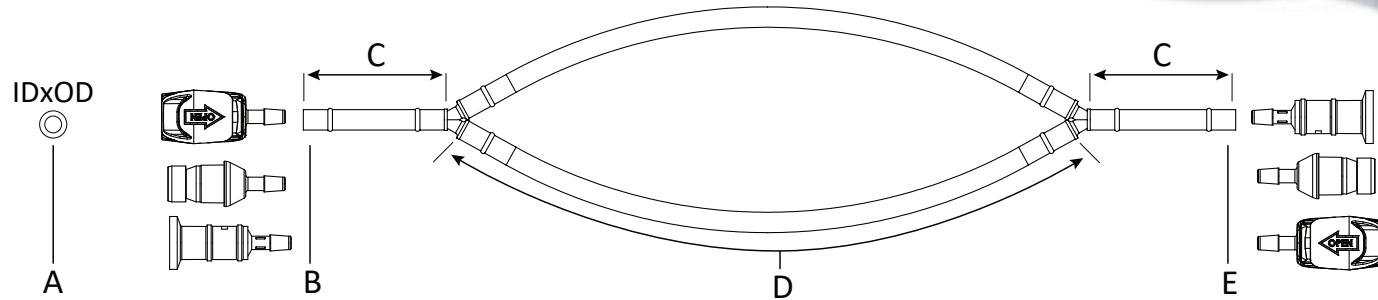
Continued on page 9



Tubing Size Information - continued from page 8

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC5-7                                  | SFLXC5-7                                 | EJPS5-7                            | EJP5-7                           | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | SFLXC8-12                                | EJPS8-12                           | EJP8-12                          | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | SFLXC10-14                               | EJPS10-14                          | EJP10-14                         | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | SFLXC12-16                               | EJPS12-16                          | EJP12-16                         | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |
| FLXC12-20                                | SFLXC12-20                               | EJPS12-20                          | EJP12-20                         | 3/4"   | 0.760 ± 0.010 | 1 1/4" | 1.260 ± 0.020 | 1/4"  |
| FLXC16-20                                | SFLXC16-20                               | EJPS16-20                          | EJP16-20                         | 1"     | 1.010 ± 0.020 | 1 1/4" | 1.260 ± 0.020 | 1/8"  |

## Yoke Assemblies - LASER CLAMP®



| A<br>ID Tubing Size                         | B<br>Inlet Fitting   | C<br>Inlet Length<br>(2" to 4") | D<br>Take-Out<br>Length<br>(10" to 18" Inches) | E<br>Outlet Fitting  |
|---|--|---------------------------------|--|--|
| 1/4". 5/16". 3/8". 1/2"<br>5/8". 3/4"       | SeriesLock<br>Female or Male<br>1/4". 5/16". 3/8"<br>1/2". 5/8". 3/4"<br>Polypropylene |                                 |  | SeriesLock<br>Female or Male<br>1/4". 5/16". 3/8"<br>1/2". 5/8". 3/4"<br>Polypropylene |
| Flexelene 135C (FLXC)<br>(see tubing sizes) | Sanitary Flange to Barb<br>1/4". 3/8". 1/2"<br>Polypropylene                           | (2" to 4")                      | (10" to 18" Inches)                            | Sanitary Flange to Barb<br>1/4". 3/8". 1/2"<br>Polypropylene                           |

Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC4-6                                  | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |

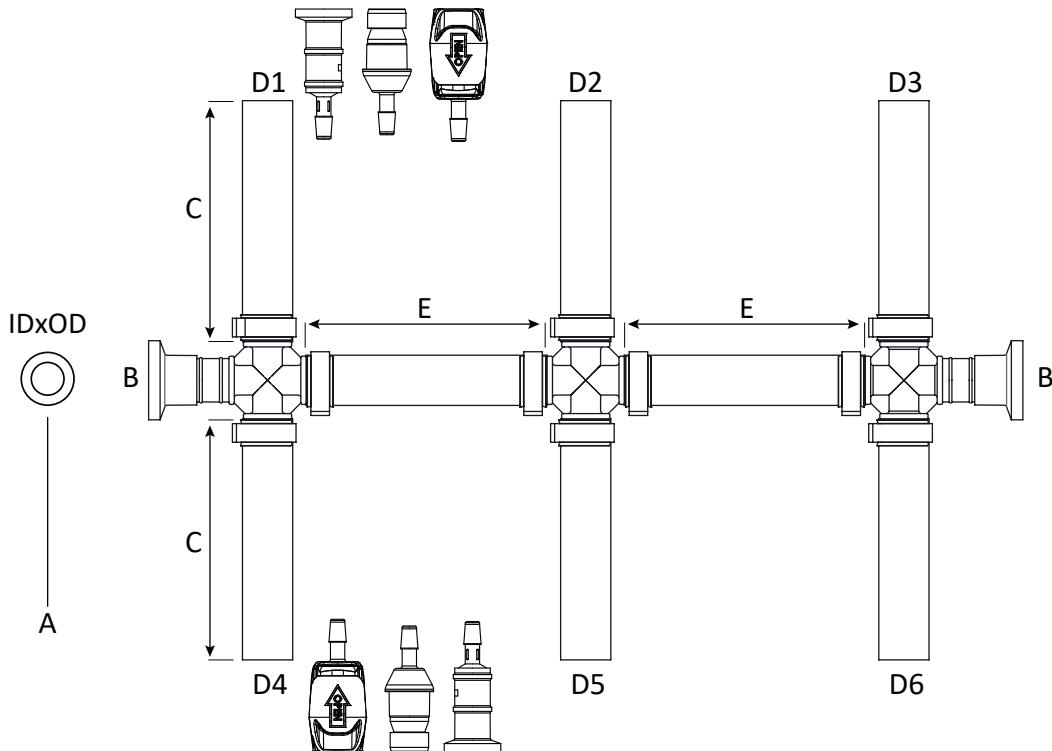


# MANIFOLD ASSEMBLIES

## 3/8" Sanitary Flange Six Outlet Cross Manifold Assembly - Clamped



Standard Clamp -  
OETIKER Series  
154 Single Ear,  
Stainless Steel  
with Insert.



NEW! LaserWeld™  
Products Available\*

| A<br>ID Tubing Size  | B<br>Inlet Fitting Material | C<br>Outlet Length<br>(Inches) | D<br>Outlet Fitting                    | E<br>Take-Out Length<br>(Inches) |
|--|-----------------------------|--------------------------------|--|----------------------------------|
| EJ Prene (EJPS / EJP)<br>Flexelene 135C (FLXC)<br>Flexelene 121C (SFLXC)<br>(see tubing sizes) | Polypropylene               |                                | SeriesLock<br>Female or Male<br>PP, NK |                                  |

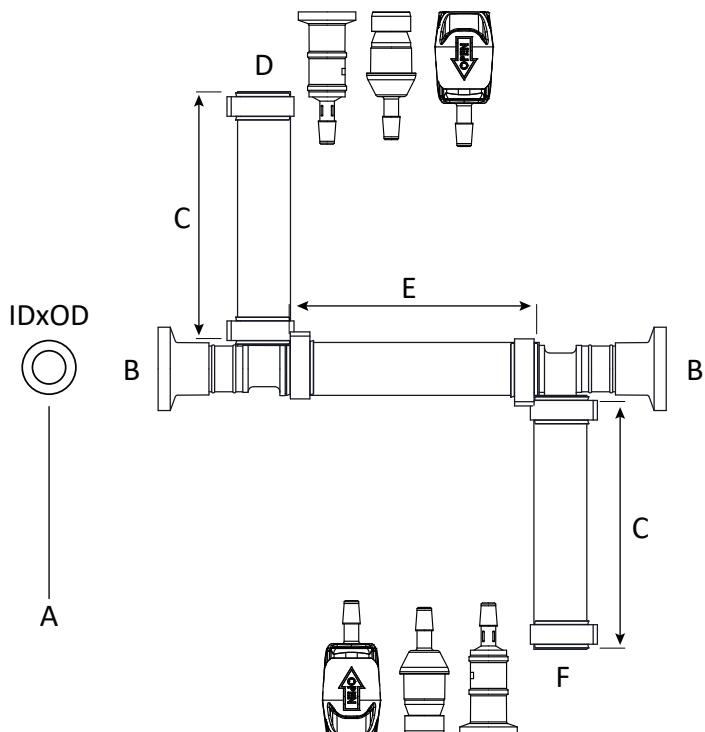
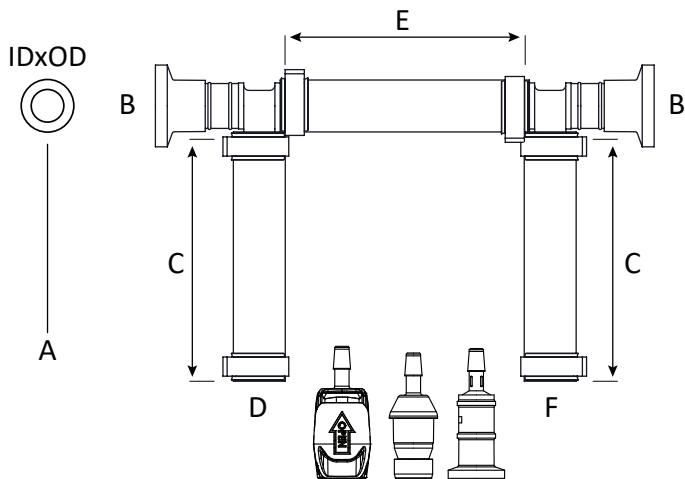
Sanitary Flange to Barb  
PP, CVII, NK, PS, PC

### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |

\*Laser Clamp® welding technology is available with FLXC 135C tubing and polypropylene fittings only. LaserWeld™ products are available with polypropylene fittings only.

## 3/8" Sanitary Flange 2 Outlet Tee Manifold Assembly - Clamped



**A**  
**ID Tubing Size**  
EJ Prene (EJPS / EJP)  
Flexelene 135C (FLXC)  
Flexelene 121C (SFLXC)  
(see tubing sizes)

**B**  
**Inlet Fitting Material**  
Polypropylene

**C**  
**Outlet Length**  
(Inches)

**D**  
**Outlet Fitting**  
SeriesLock  
Female or Male  
PP, NK

**E**  
**Take-Out Length**  
(Inches)

**F**  
**Outlet Fitting**  
SeriesLock  
Female or Male  
PP, NK

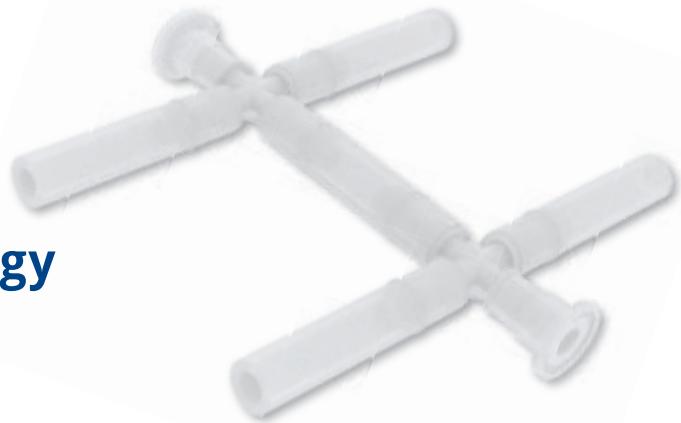
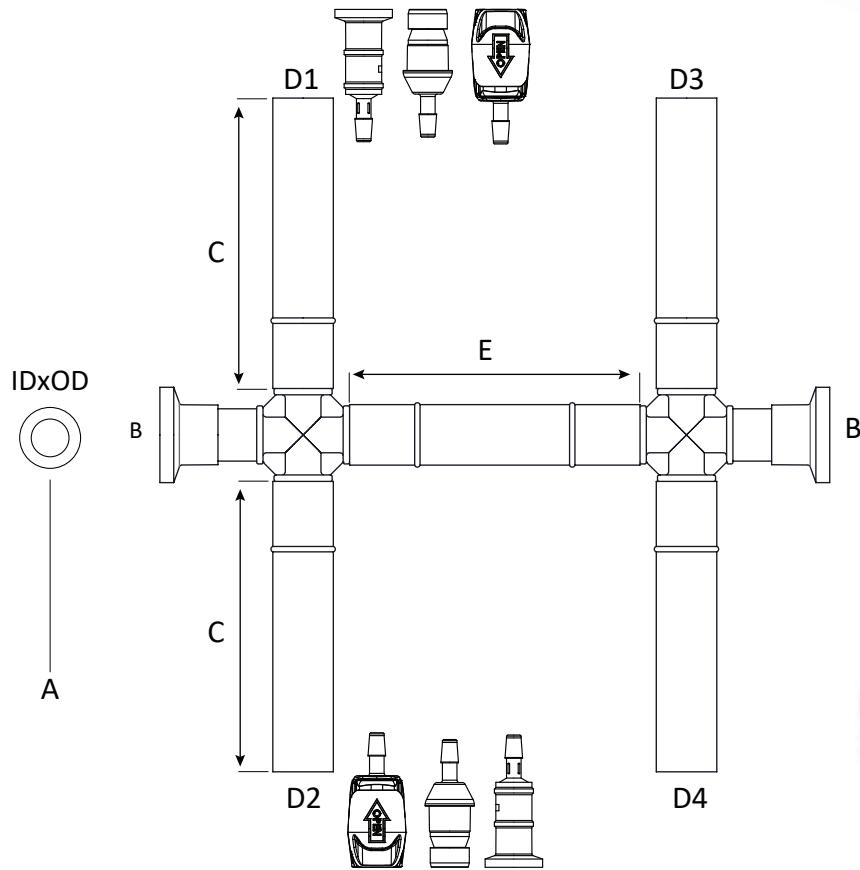
Sanitary Flange to Barb  
PP, CVU, NK, PS, PC

Sanitary Flange to Barb  
PP, CVU, NK, PS, PC

### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |

## 3/8" Sanitary Flange 4 Outlet Cross Manifold Assemblies - LASER CLAMP® welding technology and LASERWELD™ products



**NEW! LASER CLAMP®  
Welding Technology and  
LaserWeld™ Products Available\***

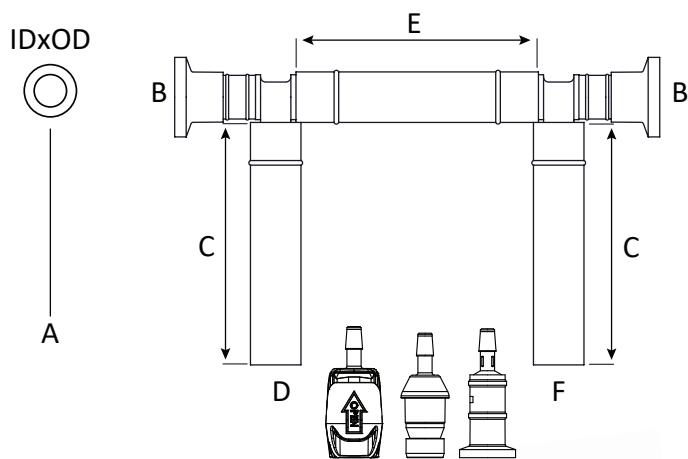
| A<br>ID Tubing Size                         | B<br>Inlet Fitting<br>Material | C<br>Outlet<br>Length<br>(2" to 4") | D<br>Outlet<br>Fitting | E<br>Take-Out<br>Length<br>(3" to 5") |
|---|--------------------------------|-------------------------------------|------------------------|---------------------------------------|
| Flexelene 135C (FLXC)<br>(see tubing sizes) | Polypropylene                  | (2" to 4")                          | Polypropylene          | (3" to 5")                            |

### Tubing Size Information

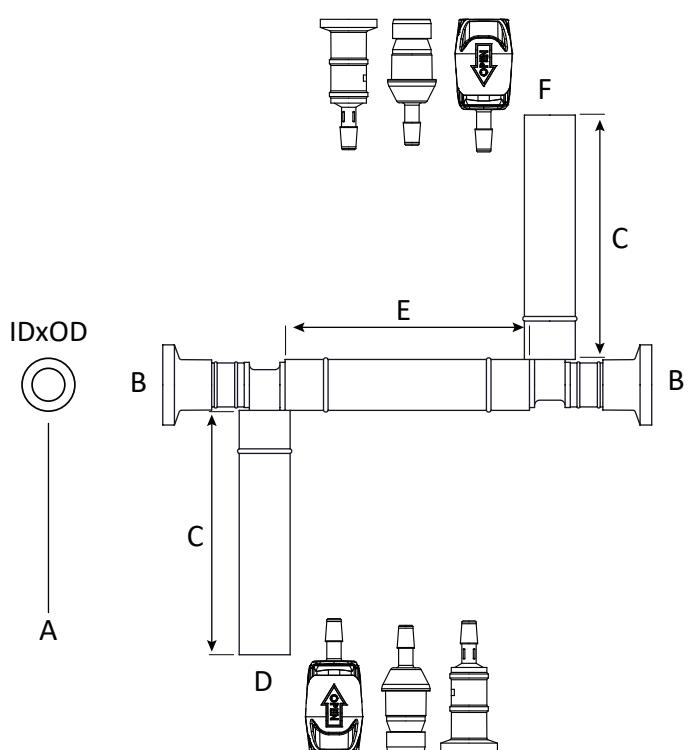
| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC6-8                                  | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |

\*Laser Clamp® welding technology is available with FLXC 135C tubing and polypropylene fittings only. LaserWeld™ products are available with polypropylene fittings only.

# 3/8" Sanitary Flange 2 Outlet Tee Manifold Assembly - LASER CLAMP® welding technology and LASERWELD™ products



**NEW! LASER CLAMP® Welding Technology and LaserWeld™ Products Available\***



**A**  
**ID Tubing Size**  
Flexelene 135C (FLXC)  
(see tubing sizes)

**B**  
**Inlet Fitting Material**  
Polypropylene

**C**  
**Outlet Length**  
(2" to 4")

**D**  
**Outlet Fitting**  
SeriesLock  
Female or Male  
Polypropylene

Sanitary Flange to Barb  
Polypropylene

**E**  
**Take-Out Length**  
(3" to 5")

Sanitary Flange to Barb  
Polypropylene

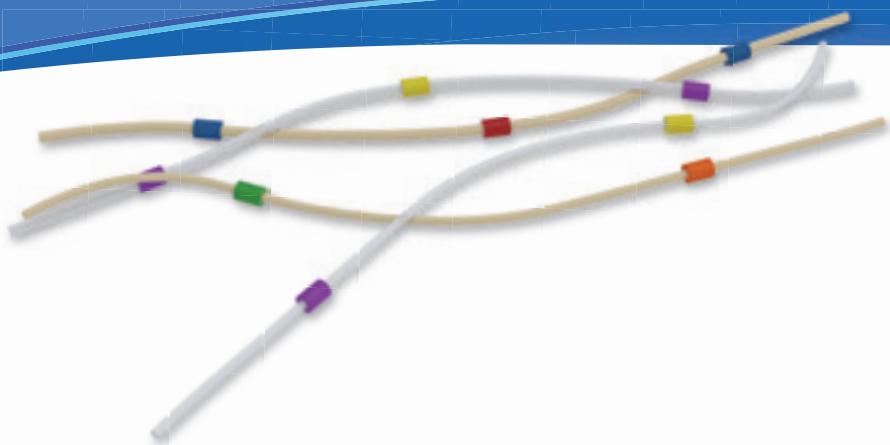
**F**  
**Outlet Fitting**  
SeriesLock  
Female or Male  
Polypropylene

## Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC6-8                                  | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |

\*Laser Clamp® welding technology is available with FLXC 135C tubing and polypropylene fittings only. LaserWeld™ products are available with polypropylene fittings only.

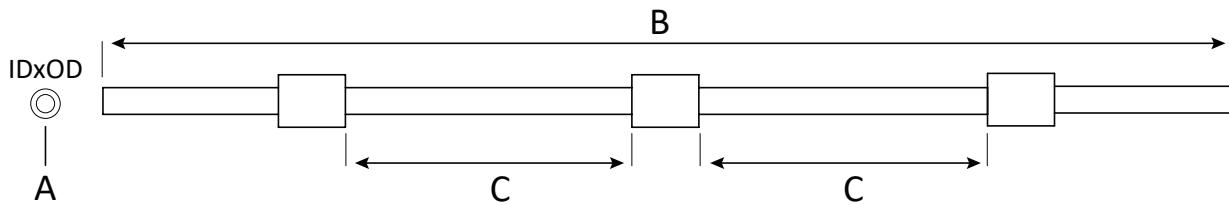
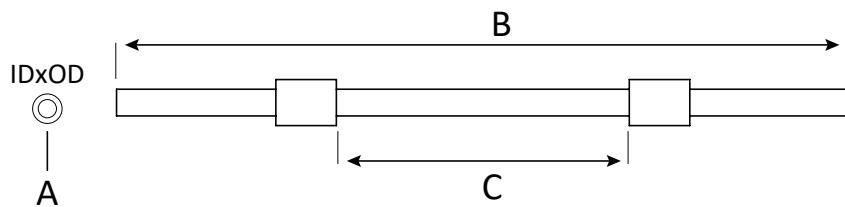
# TUBE STOP ASSEMBLIES



Color coded tube stop assemblies are used with peristaltic pumps. The color coded stops are attached by LASER CLAMP™ welding technology and not glued.

Select from a variety of tubing formulations for your pump and application. The stops on the two-stop and three-stop are color coded according to the tubing ID.

## Two-Stop and Three-Stop Tube Stop Assemblies



**A**  
ID Tubing Size

EJ Prene (EJPS / EJP)  
Flexelene 135C (FLXC)  
(see tubing sizes page 15)

**B**  
Tube Length  
(inches)

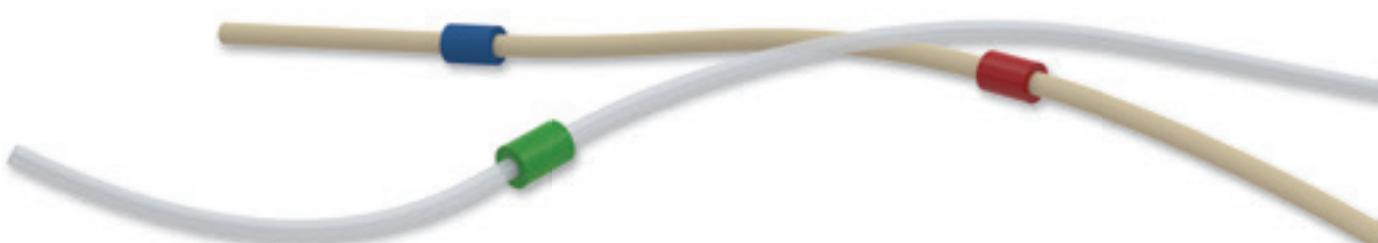
**C**  
Tube Stop Gap  
Distance  
(mm)



Continued on page 16

## Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | ID (mm) | ID (in) | Stop Color      |
|--|------------------------------------|----------------------------------|---------|---------|-----------------|
| FLXC0.13                                 | EJP0.13                            | EJPS0.13                         | 0.13    | 0.0051  | orange / black  |
| FLXC0.19                                 | EJP0.19                            | EJPS0.19                         | 0.19    | 0.0075  | red / orange    |
| FLXC0.25                                 | EJP0.25                            | EJPS0.25                         | 0.25    | 0.0098  | orange / blue   |
| FLXC0.38                                 | EJP0.38                            | EJPS0.38                         | 0.38    | 0.015   | orange / green  |
| FLXC0.44                                 | EJP0.44                            | EJPS0.44                         | 0.44    | 0.0173  | yellow / green  |
| FLXC0.51                                 | EJP0.51                            | EJPS0.51                         | 0.51    | 0.0201  | orange / yellow |
| FLXC0.64                                 | EJP0.64                            | EJPS0.64                         | 0.64    | 0.0252  | white / orange  |
| FLXC0.76                                 | EJP0.76                            | EJPS0.76                         | 0.76    | 0.0299  | black / black   |
| FLXC0.89                                 | EJP0.89                            | EJPS0.89                         | 0.89    | 0.035   | orange / orange |
| FLXC1.02                                 | EJP1.02                            | EJPS1.02                         | 1.02    | 0.0402  | white / white   |
| FLXC1.14                                 | EJP1.14                            | EJPS1.14                         | 1.14    | 0.0449  | red / red       |
| FLXC1.3                                  | EJP1.3                             | EJPS1.3                          | 1.3     | 0.0512  | gray / gray     |
| FLXC1.42                                 | EJP1.42                            | EJPS1.42                         | 1.42    | 0.0559  | yellow / yellow |
| FLXC1.52                                 | EJP1.52                            | EJPS1.52                         | 1.52    | 0.0598  | yellow / blue   |
| FLXC1.65                                 | EJP1.65                            | EJPS1.65                         | 1.65    | 0.065   | blue / blue     |
| FLXC1.85                                 | EJP1.85                            | EJPS1.85                         | 1.85    | 0.0728  | green / green   |
| FLXC2.06                                 | EJP2.06                            | EJPS2.06                         | 2.06    | 0.0811  | purple / purple |
| FLXC2.29                                 | EJP2.29                            | EJPS2.29                         | 2.29    | 0.0902  | purple / black  |
| FLXC2.54                                 | EJP2.54                            | EJPS2.54                         | 2.54    | 0.1     | orange / purple |
| FLXC2.79                                 | EJP2.79                            | EJPS2.79                         | 2.79    | 0.1098  | white / blue    |



# EXTENSION ASSEMBLIES

Extension assemblies are an easy way to expand the length of an existing assembly. We can create a number configurations for your specific application. We offer four types of extension assemblies: Straight, Y and Tee split, thermoformed coiled and filter and valve extensions.

## STRAIGHT EXTENSIONS

Straight extensions are the most commonly used. Available in a variety of tubing formulations and connectors. Select LASER CLAMP® welding technology assemblies for robust clean seals that replace traditional clamps and tie-wraps. Incorporate a LASERWELD technology fittings for added versatility.

Page 17



## THERMOFORMED COILED EXTENSION

These extensions are thermoformed from our Flexeline™ FX and FX Colors tubing into a coil for a compact, easy to use configuration.

Page 22



## Y AND TEE SPLIT EXTENSION

The Y and tee split extension allows a split or combined directional flow. Select from our full line of SeriesLock™ quick disconnect fittings, and sanitary flanges for the perfect connection.

Page 23

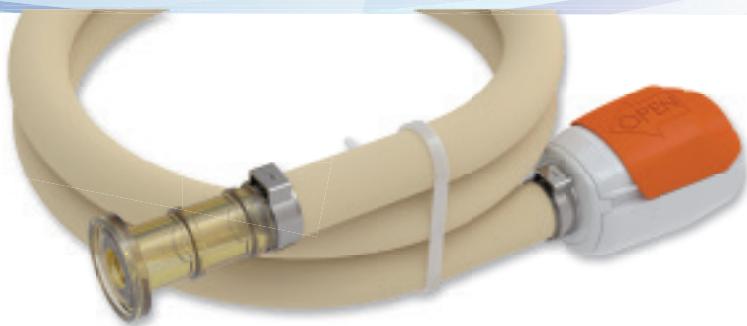


## FILTER & SERIESLOCK™ VALVE EXTENSION

Filter adapter lines offer a variety of filtration outlet solutions. SeriesLock aseptic valved fittings are available in barb, sanitary flange and panel mount male options.

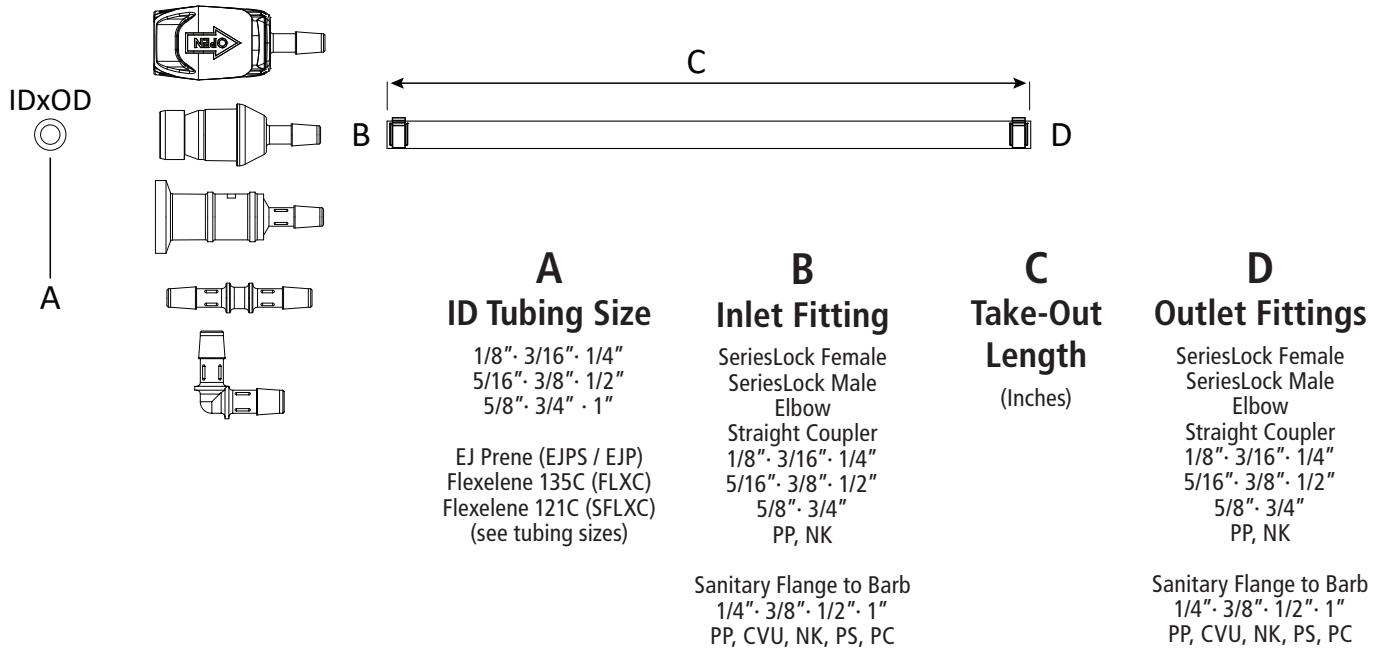
Page 25





## Straight Extensions - Clamped

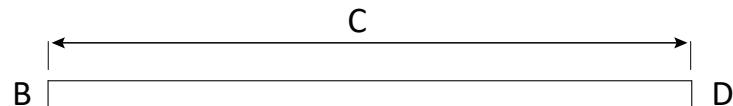
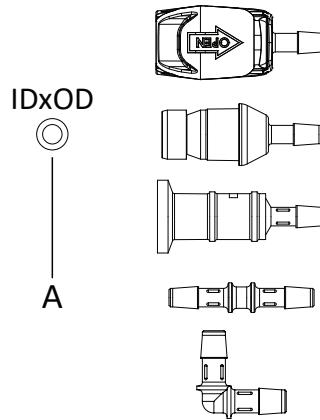
See page 26 for Valve  
SeriesLock™ Extensions



### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC2-3                                  | SFLXC2-3                                 | EJPS2-3                            | EJP2-3                           | 1/8"   | 0.125 ± 0.005 | 3/16"  | 0.187 ± 0.005 | 1/32" |
| FLXC2-4                                  | SFLXC2-4                                 | EJPS2-4                            | EJP2-4                           | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FLXC3-4                                  | SFLXC3-4                                 | EJPS3-4                            | EJP3-4                           | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FLXC3-5                                  | SFLXC3-5                                 | EJPS3-5                            | EJP3-5                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FLXC3-6                                  | SFLXC3-6                                 | EJPS3-6                            | EJP3-6                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.375 ± 0.005 | 3/32" |
| FLXC4-6                                  | SFLXC4-6                                 | EJPS4-6                            | EJP4-6                           | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | SFLXC4-7                                 | EJPS4-7                            | EJP4-7                           | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | SFLXC4-8                                 | EJPS4-8                            | EJP4-8                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | SFLXC5-7                                 | EJPS5-7                            | EJP5-7                           | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | SFLXC8-12                                | EJPS8-12                           | EJP8-12                          | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | SFLXC10-14                               | EJPS10-14                          | EJP10-14                         | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | SFLXC12-16                               | EJPS12-16                          | EJP12-16                         | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |
| FLXC12-20                                | SFLXC12-20                               | EJPS12-20                          | EJP12-20                         | 3/4"   | 0.760 ± 0.010 | 1 1/4" | 1.260 ± 0.020 | 1/4"  |

## Straight Extensions - LASER CLAMP®



NEW! LASER CLAMP®  
Welding Technology and  
LaserWeld™ Products Available\*



### A ID Tubing Size

1/4" - 5/16" - 3/8"  
1/2" - 5/8" - 3/4"

Flexelene 135C (FLXC)  
(see tubing sizes)

### B Inlet Fitting

SeriesLock Female  
SeriesLock Male  
Elbow  
Straight Coupler  
1/4" - 5/16" - 3/8"  
1/2" - 5/8" - 3/4"  
Polypropylene

Sanitary Flange to Barb  
1/4" - 3/8" - 1/2"  
Polypropylene

### C Take-Out Length (10" to 18" Inches)

### D Outlet Fittings

SeriesLock Female  
SeriesLock Male  
Elbow  
Straight Coupler  
1/4" - 5/16" - 3/8"  
1/2" - 5/8" - 3/4"  
Polypropylene

Sanitary Flange to Barb  
1/4" - 3/8" - 1/2"  
Polypropylene

#### Tubing Size Information

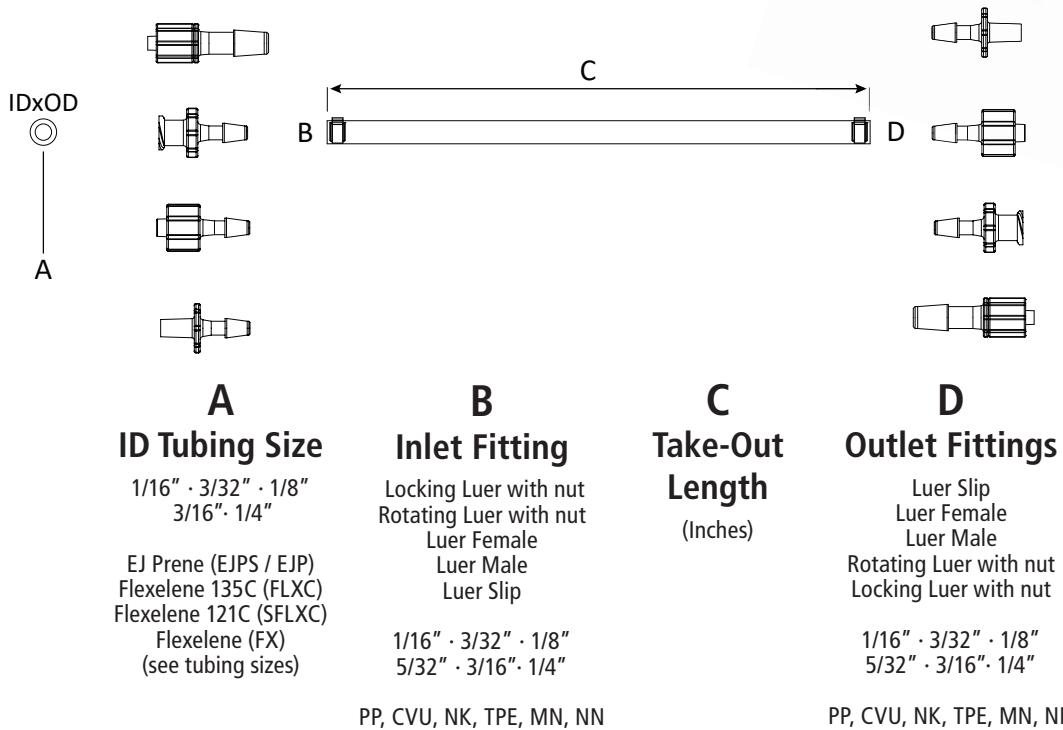
| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC4-6                                  | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |

\*Laser Clamp® welding technology is available with FLXC 135C tubing and polypropylene fittings only. LaserWeld™ products are available with polypropylene fittings only.

See page 26-27 for Valve  
SeriesLock™ Extensions



## Straight Luer Extensions - Clamped

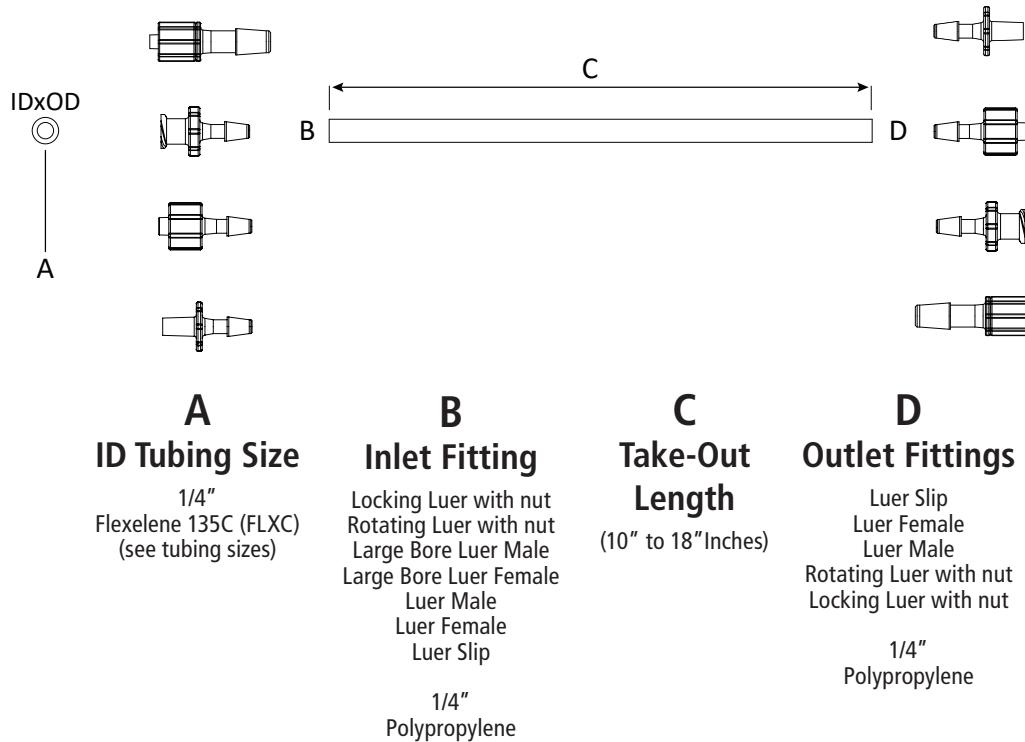


### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC1-2                                  | SFLXC1-2                                 | EJPS1-2                            | EJP1-2                           | 1/16"  | 0.063 ± 0.005 | 1/8"   | 0.125 ± 0.005 | 1/32" |
| FLXC1.5-2.5                              | SFLXC1.5-2.5                             | EJPS1.5-2.5                        | EJP1.5-2.5                       | 3/32"  | 0.094 ± 0.005 | 5/32"  | 0.156 ± 0.005 | 1/32" |
| FLXC2-3                                  | SFLXC2-3                                 | EJPS2-3                            | EJP2-3                           | 1/8"   | 0.125 ± 0.005 | 3/16"  | 0.187 ± 0.005 | 1/32" |
| FLXC2-4                                  | SFLXC2-4                                 | EJPS2-4                            | EJP2-4                           | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FLXC3-4                                  | SFLXC3-4                                 | EJPS3-4                            | EJP3-4                           | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FLXC3-5                                  | SFLXC3-5                                 | EJPS3-5                            | EJP3-5                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FLXC3-6                                  | SFLXC3-6                                 | EJPS3-6                            | EJP3-6                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.375 ± 0.005 | 3/32" |
| FLXC4-6                                  | SFLXC4-6                                 | EJPS4-6                            | EJP4-6                           | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | SFLXC4-7                                 | EJPS4-7                            | EJP4-7                           | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | SFLXC4-8                                 | EJPS4-8                            | EJP4-8                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |

| FLEXELENE<br>86 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|-------------------------------------|--------|---------------|--------|---------------|-------|
| FX1-2                               | 1/16"  | 0.063 ± 0.005 | 1/8"   | 0.125 ± 0.005 | 1/32" |
| FX1.5-2.5                           | 3/32"  | 0.094 ± 0.005 | 5/32"  | 0.156 ± 0.005 | 1/32" |
| FX2-4                               | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FX3-4                               | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FX3-5                               | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FX4-6                               | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |

## Straight Luer Extensions - LASER CLAMP®

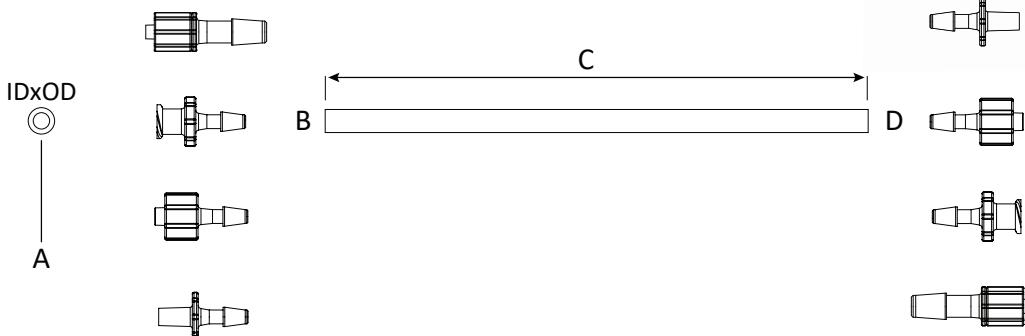


### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC4-6                                  | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |



## Straight Luer Barb-to-Tube Extensions - No Adhesive



### A ID Tubing Size

1/16" · 3/32" · 1/8"  
3/16" · 1/4"

Flexelene (FX)  
Natural or Color  
(see tubing sizes)

### B Inlet Fitting

Locking Luer with nut  
Rotating Luer with nut  
Luer Female  
Luer Male  
Luer Slip

1/16" · 3/32" · 1/8"  
5/32" · 3/16" · 1/4"  
PP, CVU, NK, TPE, MN, NN

### C Take-Out Length (Inches)

### D Outlet Fittings

Luer Slip  
Luer Female  
Luer Male  
Rotating Luer with nut  
Locking Luer with nut

1/16" · 3/32" · 1/8"  
5/32" · 3/16" · 1/4"  
PP, CVU, NK, TPE, MN, NN

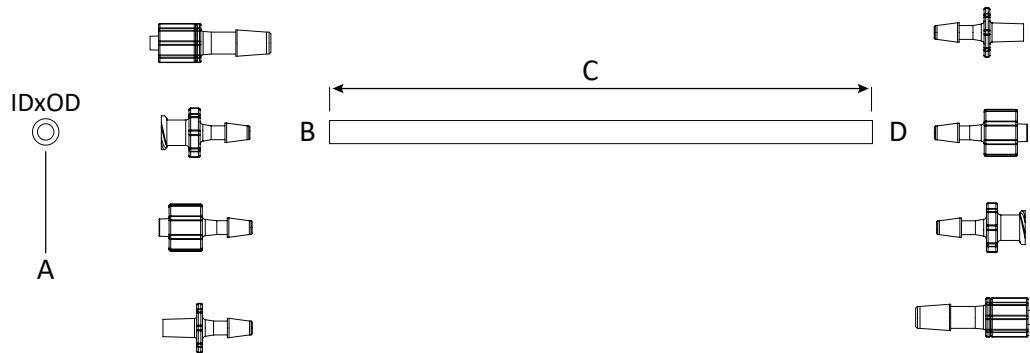
#### Tubing Size Information

| FLEXELENE<br>86 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall |
|-------------------------------------|--------|---------------|--------|---------------|------|
| FX1-2                               | 1/16   | 0.063 ± 0.005 | 1/8    | 0.125 ± 0.005 | 1/32 |
| FX1.5-2.5                           | 3/32   | 0.094 ± 0.005 | 5/32   | 0.156 ± 0.005 | 1/32 |
| FX2-4                               | 1/8    | 0.125 ± 0.005 | 1/4    | 0.250 ± 0.005 | 1/16 |
| FX3-4                               | 3/16   | 0.187 ± 0.005 | 1/4    | 0.250 ± 0.005 | 1/32 |
| FX3-5                               | 3/16   | 0.187 ± 0.005 | 5/16   | 0.312 ± 0.005 | 1/16 |
| FX4-6                               | 1/4    | 0.265 ± 0.005 | 3/8    | 0.390 ± 0.005 | 1/16 |

| FX    | red | blue | black | white | orange | violet | green | yellow |
|-------|-----|------|-------|-------|--------|--------|-------|--------|
| FX1-2 | R   | B    | X     | W     | O      | V      | G     | Y      |
| FX2-3 | R   | B    | X     |       |        |        |       | Y      |
| FX2-4 | R   | B    | X     | W     | O      | V      | G     | Y      |
| FX3-5 | R   | B    | X     |       |        |        |       |        |
| FX4-6 | R   | B    | X     | W     | O      | V      | G     | Y      |



# Thermoformed Coil Luer Extensions - No Adhesive



## A ID Tubing Size

1/16" · 3/32" · 1/8"  
3/16" · 1/4"

Flexelen (FX)  
Natural or Color  
(see tubing sizes)

## B Inlet Fitting

Locking Luer with nut  
Rotating Luer with nut  
Luer Male  
Luer Female  
Luer Slip

1/16" · 3/32" · 1/8"  
5/32" · 3/16" · 1/4"  
PP, CVU, NK, TPE, MN, NN

## C Take-Out Length (Inches)

## D Outlet Fittings

Luer Slip  
Luer Female  
Luer Male  
Rotating Luer with nut  
Locking Luer with nut

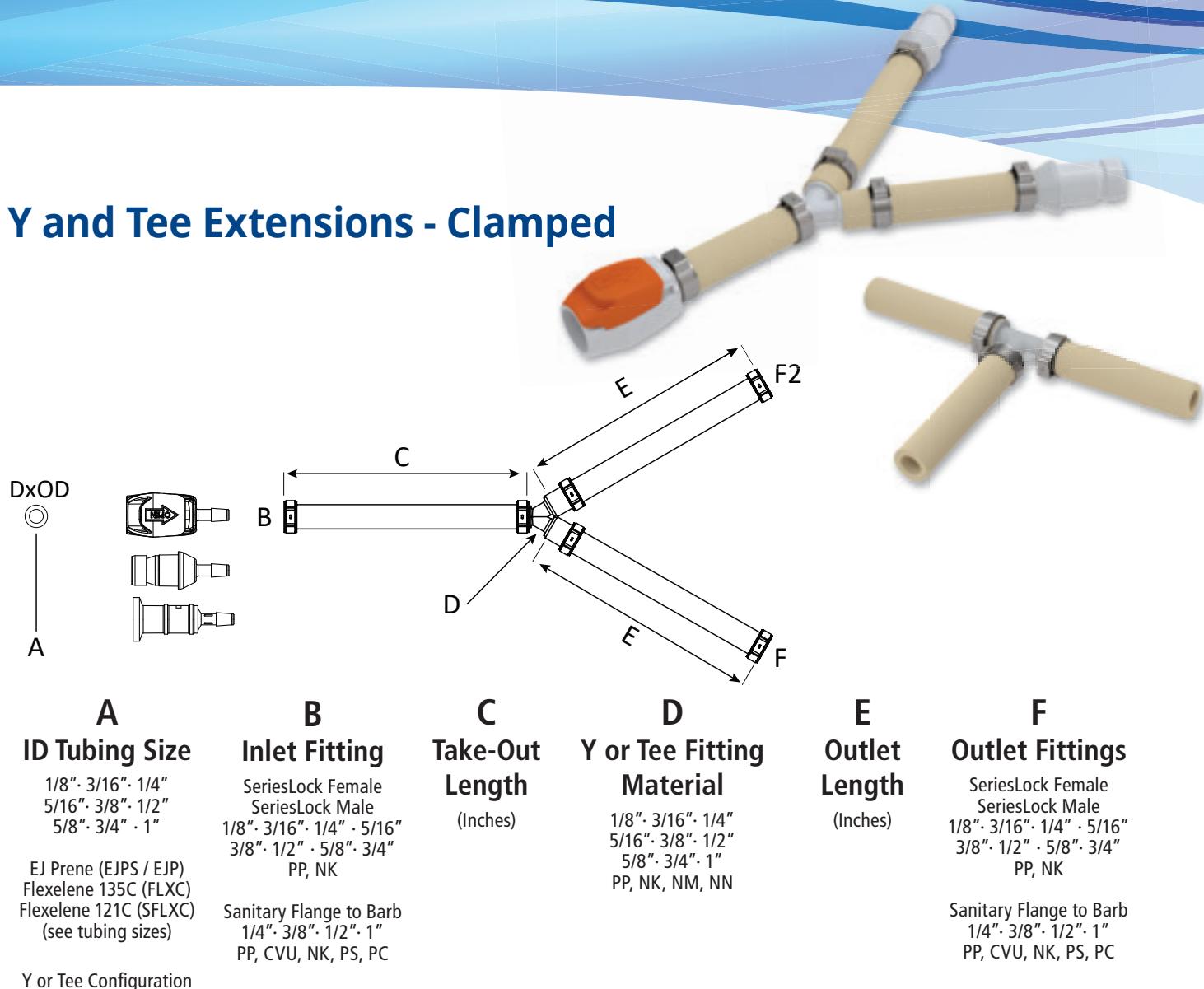
1/16" · 3/32" · 1/8"  
5/32" · 3/16" · 1/4"  
PP, CVU, NK, TPE, MN, NN

### Tubing Size Information

| FLEXELENE<br>86 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall |
|-------------------------------------|--------|---------------|--------|---------------|------|
| FX1-2                               | 1/16   | 0.063 ± 0.005 | 1/8    | 0.125 ± 0.005 | 1/32 |
| FX1.5-2.5                           | 3/32   | 0.094 ± 0.005 | 5/32   | 0.156 ± 0.005 | 1/32 |
| FX2-4                               | 1/8    | 0.125 ± 0.005 | 1/4    | 0.250 ± 0.005 | 1/16 |
| FX3-4                               | 3/16   | 0.187 ± 0.005 | 1/4    | 0.250 ± 0.005 | 1/32 |
| FX3-5                               | 3/16   | 0.187 ± 0.005 | 5/16   | 0.312 ± 0.005 | 1/16 |
| FX4-6                               | 1/4    | 0.265 ± 0.005 | 3/8    | 0.390 ± 0.005 | 1/16 |

| FX    | red | blue | black | white | orange | violet | green | yellow |
|-------|-----|------|-------|-------|--------|--------|-------|--------|
| FX1-2 | R   | B    | X     | W     | O      | V      | G     | Y      |
| FX2-3 | R   | B    | X     |       |        |        |       | Y      |
| FX2-4 | R   | B    | X     | W     | O      | V      | G     | Y      |
| FX3-5 | R   | B    | X     |       |        |        |       |        |
| FX4-6 | R   | B    | X     | W     | O      | V      | G     | Y      |

## Y and Tee Extensions - Clamped



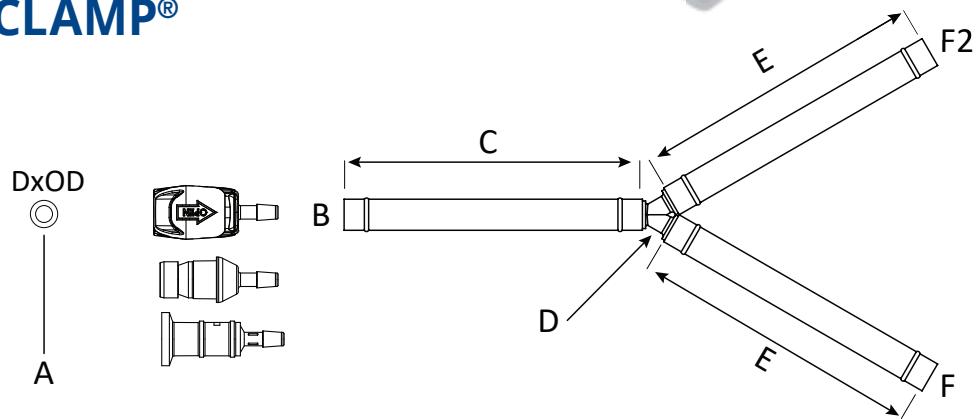
### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC2-3                                  | SFLXC2-3                                 | EJPS2-3                            | EJP2-3                           | 1/8"   | 0.125 ± 0.005 | 3/16"  | 0.187 ± 0.005 | 1/32" |
| FLXC2-4                                  | SFLXC2-4                                 | EJPS2-4                            | EJP2-4                           | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FLXC3-4                                  | SFLXC3-4                                 | EJPS3-4                            | EJP3-4                           | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FLXC3-5                                  | SFLXC3-5                                 | EJPS3-5                            | EJP3-5                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FLXC3-6                                  | SFLXC3-6                                 | EJPS3-6                            | EJP3-6                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.375 ± 0.005 | 3/32" |
| FLXC4-6                                  | SFLXC4-6                                 | EJPS4-6                            | EJP4-6                           | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | SFLXC4-7                                 | EJPS4-7                            | EJP4-7                           | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | SFLXC4-8                                 | EJPS4-8                            | EJP4-8                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | SFLXC5-7                                 | EJPS5-7                            | EJP5-7                           | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | SFLXC8-12                                | EJPS8-12                           | EJP8-12                          | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | SFLXC10-14                               | EJPS10-14                          | EJP10-14                         | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | SFLXC12-16                               | EJPS12-16                          | EJP12-16                         | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |
| FLXC12-20                                | SFLXC12-20                               | EJPS12-20                          | EJP12-20                         | 3/4"   | 0.760 ± 0.010 | 1 1/4" | 1.260 ± 0.020 | 1/4"  |
| FLXC16-20                                | SFLXC16-20                               | EJPS16-20                          | EJP16-20                         | 1"     | 1.010 ± 0.020 | 1 1/4" | 1.260 ± 0.020 | 1/8"  |

## Y and Tee Extensions - LASER CLAMP®



NEW! LASER CLAMP®  
Welding Technology\*



| A<br><b>ID Tubing Size</b>   | B<br><b>Inlet Fitting</b>  | C<br><b>Take-Out Length</b><br>(Inches) | D<br><b>Y or Tee Fitting Material</b>                  | E<br><b>Outlet Length</b><br>(Inches) | F<br><b>Outlet Fittings</b>  |
|--|--|---|--|---------------------------------------|--|
| 1/4"- 5/16"- 3/8"- 1/2"<br>5/8"- 3/4"<br>Flexelene 135C (FLXC)<br>(see tubing sizes) | SeriesLock<br>Female or Male<br>1/4"- 5/16"- 3/8"<br>1/2"- 5/8"- 3/4"<br>Polypropylene |   | 1/4"- 5/16"- 3/8"<br>1/2"- 5/8"- 3/4"<br>Polypropylene |                                       | SeriesLock<br>Female or Male<br>1/4"- 5/16"- 3/8"<br>1/2"- 5/8"- 3/4"<br>Polypropylene |
| Y or Tee Configuration   | Sanitary Flange to Barb<br>1/4"- 3/8"- 1/2"<br>Polypropylene                           |   |  |                                       | Sanitary Flange to Barb<br>1/4"- 3/8"- 1/2"<br>Polypropylene                           |

### Tubing Size Information

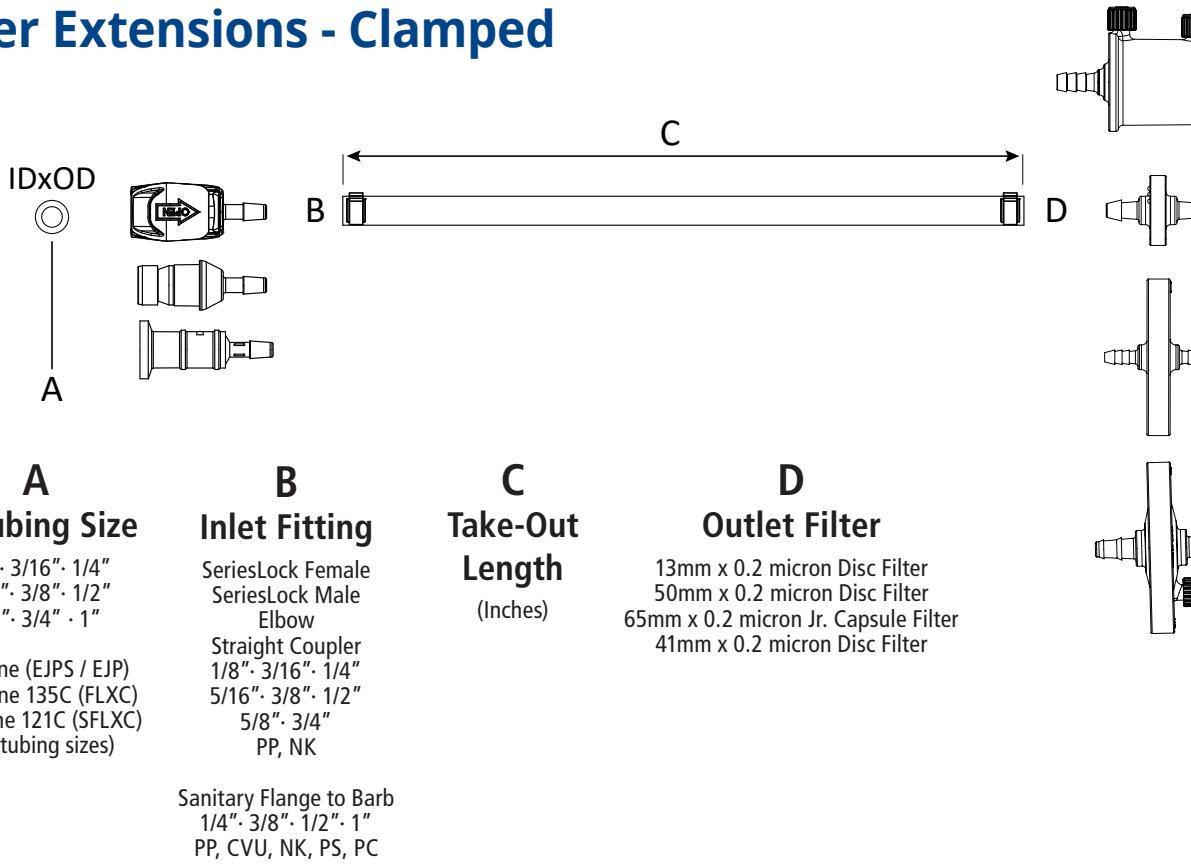
| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC4-6                                  | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |

\*Laser Clamp® welding technology is available with FLXC 135C tubing and polypropylene fittings only. LaserWeld™ products are available with polypropylene fittings only.





## Filter Extensions - Clamped



### Tubing Size Information

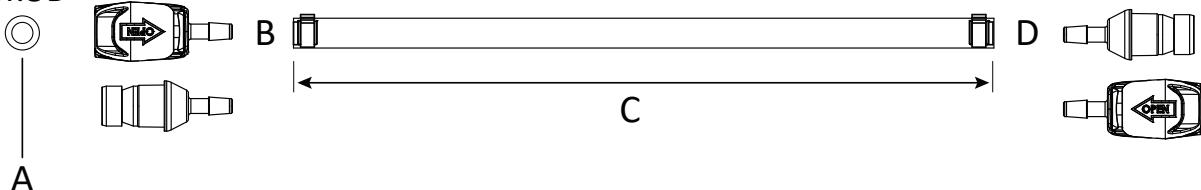
| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC2-3                                  | SFLXC2-3                                 | EJPS2-3                            | EJP2-3                           | 1/8"   | 0.125 ± 0.005 | 3/16"  | 0.187 ± 0.005 | 1/32" |
| FLXC2-4                                  | SFLXC2-4                                 | EJPS2-4                            | EJP2-4                           | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FLXC3-4                                  | SFLXC3-4                                 | EJPS3-4                            | EJP3-4                           | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FLXC3-5                                  | SFLXC3-5                                 | EJPS3-5                            | EJP3-5                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FLXC3-6                                  | SFLXC3-6                                 | EJPS3-6                            | EJP3-6                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.375 ± 0.005 | 3/32" |
| FLXC4-6                                  | SFLXC4-6                                 | EJPS4-6                            | EJP4-6                           | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | SFLXC4-7                                 | EJPS4-7                            | EJP4-7                           | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | SFLXC4-8                                 | EJPS4-8                            | EJP4-8                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | SFLXC5-7                                 | EJPS5-7                            | EJP5-7                           | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | SFLXC8-12                                | EJPS8-12                           | EJP8-12                          | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | SFLXC10-14                               | EJPS10-14                          | EJP10-14                         | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | SFLXC12-16                               | EJPS12-16                          | EJP12-16                         | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |
| FLXC12-20                                | SFLXC12-20                               | EJPS12-20                          | EJP12-20                         | 3/4"   | 0.760 ± 0.010 | 1 1/4" | 1.260 ± 0.020 | 1/4"  |
| FLXC16-20                                | SFLXC16-20                               | EJPS16-20                          | EJP16-20                         | 1"     | 1.010 ± 0.020 | 1 1/4" | 1.260 ± 0.020 | 1/8"  |

**SeriesLock™**  
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## SeriesLock™ Valve Extensions - Clamped

IDxOD



### A ID Tubing Size

1/8"· 3/16"· 1/4"  
5/16"· 3/8"· 1/2"  
5/8"· 3/4"

EJ Prene (EJPS / EJP)  
Flexelene 135C (FLXC)  
Flexelene 121C (SFLXC)  
(see tubing sizes)

### B Inlet Fitting

SeriesLock Valved Female  
SeriesLock Valved Male

1/8"· 3/16"· 1/4"  
5/16"· 3/8"· 1/2"  
5/8"· 3/4"  
PP, NK

### C Take-Out Length (Inches)

### D Outlet Filter

SeriesLock Valved Female  
SeriesLock Valved Male

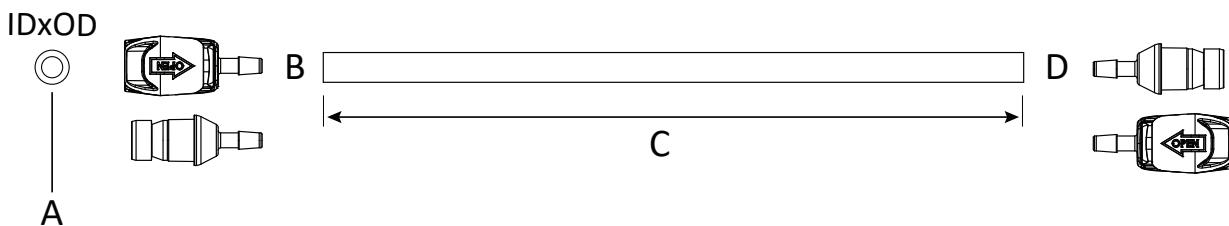
1/8"· 3/16"· 1/4"  
5/16"· 3/8"· 1/2"  
5/8"· 3/4"  
PP, NK

### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | FLEXELENE 121C<br>54 SHORE A<br>Cat. No. | EJ PRENE<br>50 SHORE A<br>Cat. No. | EJ PRENE<br>70 SHORE<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--|------------------------------------|----------------------------------|--------|---------------|--------|---------------|-------|
| FLXC2-3                                  | SFLXC2-3                                 | EJPS2-3                            | EJP2-3                           | 1/8"   | 0.125 ± 0.005 | 3/16"  | 0.187 ± 0.005 | 1/32" |
| FLXC2-4                                  | SFLXC2-4                                 | EJPS2-4                            | EJP2-4                           | 1/8"   | 0.125 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/16" |
| FLXC3-4                                  | SFLXC3-4                                 | EJPS3-4                            | EJP3-4                           | 3/16"  | 0.187 ± 0.005 | 1/4"   | 0.250 ± 0.005 | 1/32" |
| FLXC3-5                                  | SFLXC3-5                                 | EJPS3-5                            | EJP3-5                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.312 ± 0.005 | 1/16" |
| FLXC3-6                                  | SFLXC3-6                                 | EJPS3-6                            | EJP3-6                           | 3/16"  | 0.187 ± 0.005 | 5/16"  | 0.375 ± 0.005 | 3/32" |
| FLXC4-6                                  | SFLXC4-6                                 | EJPS4-6                            | EJP4-6                           | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | SFLXC4-7                                 | EJPS4-7                            | EJP4-7                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | SFLXC4-8                                 | EJPS4-8                            | EJP4-8                           | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | SFLXC5-7                                 | EJPS5-7                            | EJP5-7                           | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | SFLXC6-8                                 | EJPS6-8                            | EJP6-8                           | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | SFLXC6-10                                | EJPS6-10                           | EJP6-10                          | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | SFLXC8-12                                | EJPS8-12                           | EJP8-12                          | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | SFLXC10-14                               | EJPS10-14                          | EJP10-14                         | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | SFLXC12-16                               | EJPS12-16                          | EJP12-16                         | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |
| FLXC12-20                                | SFLXC12-20                               | EJPS12-20                          | EJP12-20                         | 3/4"   | 0.760 ± 0.010 | 1 1/4" | 1.260 ± 0.020 | 1/4"  |

**SeriesLock™**  
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## SeriesLock™ Valve Extensions - LASER CLAMP®



| A<br>ID Tubing Size  | B<br>Inlet Fitting   | C<br>Take-Out Length<br>(Inches) | D<br>Outlet Fittings  |
|--|--|----------------------------------|---|
| 1/4" · 5/16" · 3/8"<br>1/2" · 5/8" · 3/4"<br><br>Flexelene 135C (FLXC)<br>(see tubing sizes) | SeriesLock Valved Female<br>SeriesLock Valved Male<br><br>1/4" · 5/16" · 3/8"<br>1/2" · 5/8" · 3/4"<br>Polypropylene |                                  | SeriesLock Valved Female<br>SeriesLock Valved Male<br>Open Tube<br><br>1/4" · 5/16" · 3/8"<br>1/2" · 5/8" · 3/4"<br>Polypropylene |

### Tubing Size Information

| FLEXELENE 135C<br>68 SHORE A<br>Cat. No. | Ref ID | Actual ID     | Ref OD | Actual OD     | Wall  |
|--|--------|---------------|--------|---------------|-------|
| FLXC4-6                                  | 1/4"   | 0.265 ± 0.005 | 3/8"   | 0.390 ± 0.005 | 1/16" |
| FLXC4-7                                  | 1/4"   | 0.265 ± 0.005 | 7/16"  | 0.448 ± 0.008 | 3/32" |
| FLXC4-8                                  | 1/4"   | 0.265 ± 0.005 | 1/2"   | 0.510 ± 0.008 | 1/8"  |
| FLXC5-7                                  | 5/16"  | 0.323 ± 0.008 | 7/16"  | 0.448 ± 0.008 | 1/16" |
| FLXC6-8                                  | 3/8"   | 0.385 ± 0.008 | 1/2"   | 0.510 ± 0.008 | 1/16" |
| FLXC6-10                                 | 3/8"   | 0.385 ± 0.008 | 5/8"   | 0.635 ± 0.008 | 1/8"  |
| FLXC8-12                                 | 1/2"   | 0.510 ± 0.008 | 3/4"   | 0.760 ± 0.010 | 1/8"  |
| FLXC10-14                                | 5/8"   | 0.635 ± 0.010 | 7/8"   | 0.885 ± 0.010 | 1/8"  |
| FLXC12-16                                | 3/4"   | 0.760 ± 0.010 | 1"     | 1.010 ± 0.010 | 1/8"  |

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